



7th June, 2023

Ref:- GH/2023-24/EXCH/21

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analyst/ Institutional Investor Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that meeting with the representative of below Investor/Analyst is scheduled with the Management of the Company, as per the below details:

S. No.	Date of Meeting	Name of Investor	Type of Meeting	Place of Meeting
1.	June 9, 2023	Jennison Associates (US)	One to One	Gurugram

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

